

What is claimed is:

1. (Currently Amended) A thermoplastic elastomer prepared using a catalyst system useful in preparing an elastomeric composition, the catalyst
5 system comprising:

at least one non-brominated phenolic resin;

at least one ~~ingredient selected from the group consisting of a~~
non-transition metal halide wherein the halide comprises magnesium chloride,
calcium chloride, sodium chloride, potassium chloride, or combinations thereof
10 and a nanoclay;

~~optionally;~~ at least one acid selected from the group consisting of
oxalic acid, citric acid, stearic acid, and combinations thereof; and

optionally, at least one hydrogen halide scavenger ~~wherein when~~
~~the ingredient is nanoclay, the phenolic resin is brominated.~~

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2. (Cancelled)

3. (Currently Amended) The thermoplastic elastomer of claim 1,
~~catalyst system of claim 2;~~ wherein the at least one phenolic resin comprises
20 methylol groups.

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4. (Cancelled)

5. (Cancelled)

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6. (Cancelled)

7. (Cancelled)

8. (Cancelled)

9. (Currently Amended) A process for making ~~an elastomeric composition~~ a thermoplastic elastomer, the process comprising:

- 5 providing a catalyst system ~~of Claim 1~~;
 providing at least one thermoplastic polymer or precursors for at least one thermoplastic polymer;
 providing at least one uncured elastomer;
 mixing components of the catalyst system, simultaneously or
10 sequentially, with the uncured elastomer; and
 heating the uncured elastomer in the presence of the catalyst system to form the thermoplastic elastomer, ~~elastomeric composition~~
 wherein the catalyst system comprises at least one non-brominated phenolic resin;
15 at least one non-transition metal halide wherein the halide comprises magnesium chloride, calcium chloride, sodium chloride, potassium chloride, or combinations thereof;
 at least one acid selected from the group consisting of oxalic acid, citric acid, stearic acid, and combinations thereof; and
20 optionally, at least one hydrogen halide scavenger.

10. (Currently Amended) The process of claim 9, wherein the amount of the phenolic resin used is about 2 to about 10 percent by weight based on total weight of the uncured elastomer;

- 25 ~~wherein the amount of the halide used is about 2 to about 8 percent by weight based on total weight of the uncured elastomer; and~~
 ~~wherein the amount of the acid used is about 1 to about 5 percent by weight based on total weight of the uncured elastomer.~~

11. (Currently Amended) The process of claim 9, wherein the thermoplastic elastomer ~~elastomeric composition~~ is prepared using reactive extrusion.

5 12. (New) The process of Claim 9, wherein the amount of the halide used is about 2 to about 8 percent by weight based on total weight of the uncured elastomer.

10 13. (New) The process of Claim 9, wherein the amount of the acid used is about 1 to about 5 percent by weight based on total weight of the uncured elastomer.

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